MATERIAL TECHNICAL DATA SHEET

ISPEGU

D002 HIGH-GLOSS GENUINE SLAKED LIME FINISH



ISPEGU is a plaster material made from genuine finely filtered aged slaked lime finish, with natural fillers, and selected binders. It has an excellent filling power, and a natural resistance to mold and bacteria.

ISPEGU is suitable for interior surfaces. Perfectly stable over time, it maintains the breathability of the substrate thanks to its outstanding water vapor permeability.

Its unique composition allows the applicator to create marblelook smooth and high-gloss surfaces.

ISPEGU is supplied in white color (BIANCO).

To tint ISPEGU, use oxide based pigments or any other limestable (alkali resistant) colorant.

SURFACE PREPARATION

SURFACE	PREPARATION TIPS
Lime based mortar	Direct application
Old plaster	Brushing and pressure washing +
	1 coat of MINERAL PRIMER or DOC PRIMER
Tempera	Brushing + 1 coat of MINERAL PRIMER or DOC
	PRIMER
Breathable paint	Brushing + 1 coat of MINERAL PRIMER or DOC
	PRIMER
MDF	1 coat of MINERAL PRIMER or DOC PRIMER
Plasterboard	1 coat of MINERAL PRIMER or DOC PRIMER
Gypsumboard	1 coat of MINERAL PRIMER or DOC PRIMER
Concrete	1 coat of MINERAL PRIMER or DOC PRIMER
Lime based glossy	Sanding + 1 coat of MINERAL PRIMER or DOC
finish	PRIMER
Washable paint	1 coat of MINERAL PRIMER or DOC PRIMER
Acrylic decorative	1 coat of MINERAL PRIMER or DOC PRIMER
paint	
Plastic rendering	Washing + 1 coat of MINERAL PRIMER or DOC
	PRIMER

APPLICATION

ISPEGU is a ready-to-use lime based plaster.

FIRST COAT

Consumption: approx. $0.5 - 0.6 \text{ kg/m}^2 (0.05 - 0.06 \text{ kg/ft}^2)$ Apply ISPEGU with stainless steel trowel all over the surface.

SECOND COAT

Consumption: approx. $0.2 - 0.3 \text{ kg/m}^2 (0.02 - 0.03 \text{ kg/ft}^2)$ Once the first coat is completely dry (6 hours), apply a second coat of ISPEGU, to create a smooth and even surface but not glossy.

THIRD COAT

Consumption: $< 0.1 \text{ kg/m}^2 \text{ (max 0.01 kg/ft}^2\text{)}$

Once the second coat is completely dry (6 hours), apply the third and last coat of ISPEGU, with clean and properly sharpened stainless steel trowel. The pressure of the trowel onto the surface with the correct technique can lead to a marble look high-gloss finish.

The information provided is based on our experience and technical and scientific knowledge; nonetheless, we may not be held liable for the results obtained using these products, as application conditions are beyond our control. It is recommended to always make sure that the product is suited to each specific use.



ENVIRONMENTAL CONDITIONS

During application, the environmental temperature has to be between +10°C and +30°C (+50°F and +95°F) while relative humidity has to be less than 85%, even after 24 hours after application.

STORAGE

ISPEGU maintains its properties in storage for 24 months if protected from excessive heat and cold. Storage temperature must be between +5°C and +30°C. KEEP FROM FREEZING.

SAFETY GUIDELINES

Avoid contact with skin and eyes. If contact occurs, rinse thoroughly with water. For further information, consult the MSDS.

DISPOSAL

The material has to be disposed in agreement with local regulation. Empty plastic containers are recyclable or to be sent to recycling plants.

ISPEGU TECHNICAL TABLE

Aspect	high-gloss
Packaging	1kg/2.2lb 20kg/44lb
Application tools	stainless steel trowel
Specific weight	1.56 ± 0.05 Kg/l
Theoretical yield	approx. 20-25m ² / (216-270ft ²) with a bucket of 20kg/44lb
Granulometric curve	<0.01 mm
Coating thickness	<1.0 mm
Touch dry	6 hours at 20°C temperature
Dry to handle	48 hours at 20°C temperature
Stable hardness	180 gg
Dry to recoat	12 hours at 20°C temperature
PH after 30 days	12.5 ± 0.2
Flammability	non flammable - A1 class
Permeability to water vapor (Sd)	High: 0.06m (Standard UNI EN ISO 7783-2:2001)
VOC	<0.01g/l wall paint and subcategory L
	max value UE2010: 30g/l
HS CODE	3209.10.0000

MTDS 002ENG Document Issuing date

09.11.2018

DECORA is a brand of Decora A&C Pte Ltd, Singapore, designed and manufactured entirely in Italy info@decora-art.com

Revision